

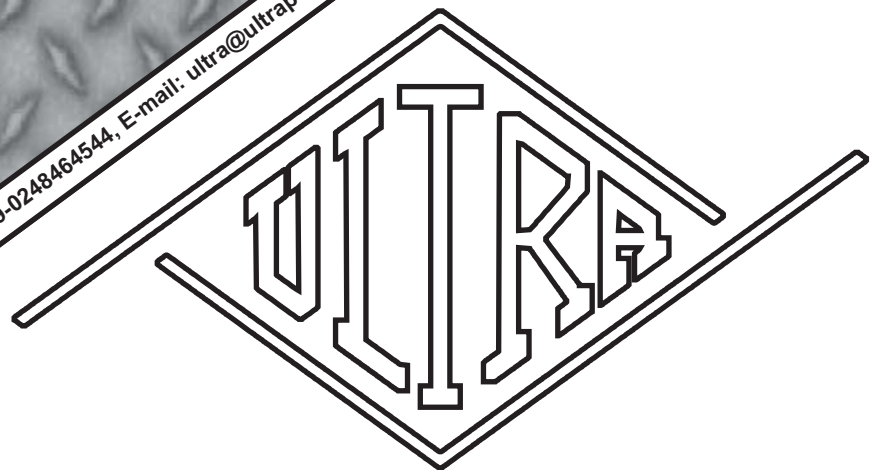
HOW TO:

Invertire la valvola di bypass su una
pompa GP

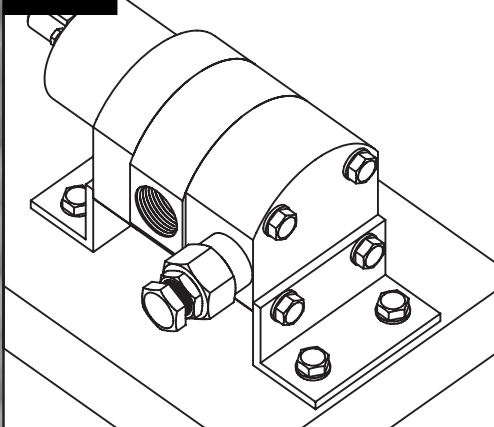
Reverse the bypass valve on a GP
pumps

2009

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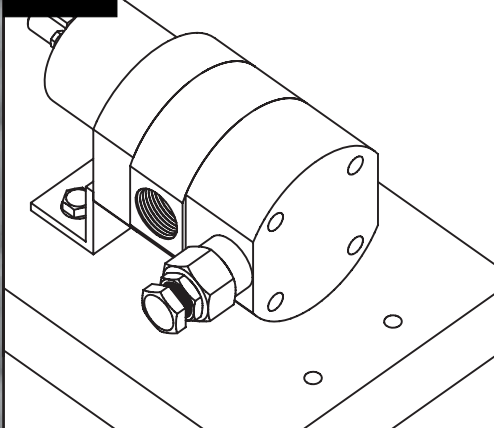


ULTRA POMPE Srl

01

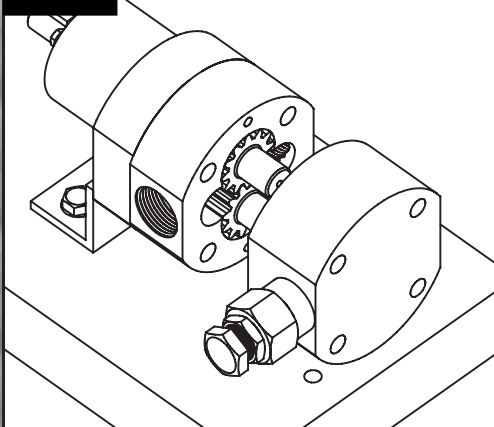
Preparare l'unità per la manutenzione secondo le istruzioni descritte nel "**Manuale Uso & Manutenzione**".

Prepare the unit following the instruction described on "**Operating & Maintenance Manual**".

02

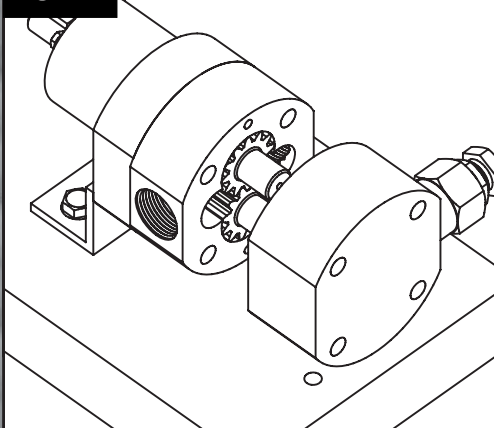
Rimuovere i **bulloni** e le **rondelle** dal **coperchio bypass**.
Rimuovere il **piède posteriore**.

Remove the **bolts** and the **washer** from the **bypass cover**.
Remove the **rear foot**.

03

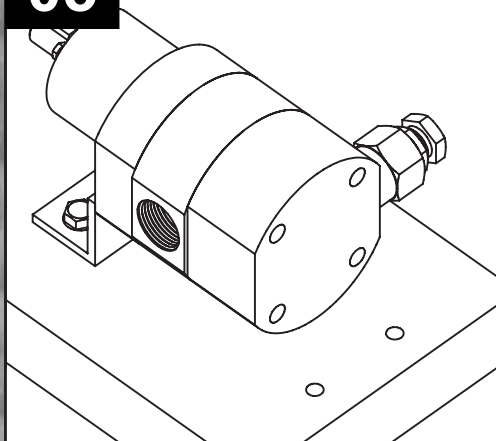
Estrarre il **coperchio bypass** dal **corpo** con cautela.
Mantenere in posizione nel **corpo** le due **spine** e i due **rotori**.

Remove the **bypass cover** from **housing** carefully.
Keep in position in the **housing** the two **pins** and the two **rotors**.

04

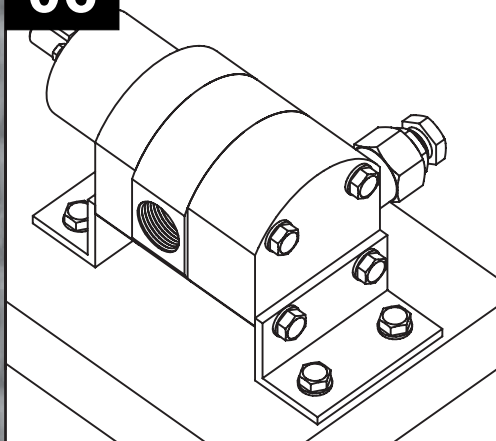
Ruotare di **180°** il **coperchio bypass**.

Rotate the **bypass cover** of **180°**.

05

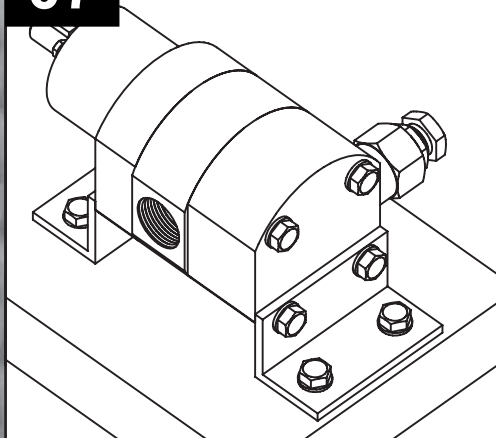
Accoppiare il **coperchio bypass** con il **corpo**.
Attenzione, non "pizzicare" la guarnizione O-ring!

Couple the **bypass cover** and the **housing**.
Attention, don't "pinch" the O-ring gasket!

06

Posizionare sul **coperchio bypass** il **pedino**.
 Avvitare i **bulloni** con le **rondelle** con cautela a mano.

Place into position the **foot** on the **bypass cover**.
 Bolt the **bolts** with the **washer** carefully by hand.

07

Tenendo la pompa assicurata, serrare i **bulloni** con una chiave "Dinamometrica" adatta secondo la tabella. Ruotando l'albero conduttore, verificare che non ci siano impuntamenti.

Keeping the pump secured, tighten the **bolts** with a suitable "Dynamometrical" spanner according to the label. Splitting the driven shaft, check no blockage and easy rotation.

4M→3Nm

6M→10Nm

8M→25Nm

10M→50Nm

12M→90Nm